



Technical Products, Inc.

P: 262-335-3635 | F: 262-335-3606

E: tpi@technicalproductsinc.com

www.technicalproductsinc.com

Phenolic G-10 Material Specifications

Phenolic Laminates physical strength, resiliency, ease and versatility of fabrication, and excellent electrical properties make Phenolics useful in a wide range of mechanical and electrical applications.

Physical Properties	Units	Test	G-10
Density	lb/in ³ g/cm ³	D792	0.065 1.80
Water Absorption, 24 hrs.	%	D570	0.10

Mechanical Properties	Units	Test	G-10
Tensile Strength -lengthwise -crosswise	psi	D638	45,000 38,000
Flexural Strength -lengthwise -crosswise	psi	D790	75,000 65,000
Flexural Modulus -lengthwise -crosswise	psi	D790	2,700 2,400
Compressive Strength	psi	D695	65,000
Hardness Rockwell M	-	D785	M110
Izod Impact Notched -lengthwise -crosswise	ft-lb/in	D256	14.0 12.0

Thermal Properties	Units	Test	G-10
Coefficient of Linear Thermal Expansion -lengthwise -crosswise	X 10 ⁻⁵ in./in./°F	D696	0.55 0.66
Max. Operating Temperature	°F/°C	-	284 / 140
Thermal Conductivity	BTU- in/ft ² -hr.-°F x 10 ⁻⁴ cal/cm-sec-°C	C177	2.0 7.0
Flammability Rating	-	UL94	H-B

Electrical Properties	Units	Test	G-10
Dielectric Strength	(V/mil) short time, 1/8" thick	D149	800
Dielectric Constant	@1 MHz	D150	5.0
Dissipation Factor	@1 MHz	D150	0.019
Arc Resistance	sec	D495	800

**The information provided in this table is a compilation of publicly available data. This information is provided for comparison purposes only, and is not intended to be warrantable. Further, *Technical Products, Inc.* disclaims any and all liability from errors, in accuracies, or omissions.